

	MAR-MAC Industries, Inc. 229 Mar Mac Wire Rd. McBee, SC 29101 843-335-5000	Title: Premium Stainless Steel Merchant Coils	
		MQS Doc No. 6361	Prev. Doc. No.
		Product Grouping: Premium Merchants	
		Origin Date: 2/5/20	Rev. No. 001 - 9/15/2023
		Responsible Person:	Tracy Gooding

Premium Stainless Steel Merchant Coil Specification

Standard Requirements:

Mar-Mac Industries, Inc. Premium Stainless Steel Merchant Coils are produced at our facility in McBee, SC, USA. The stainless steel wire used to produce the Premium merchant coils complies with the ASTM A555 specification. Premium merchant coils are typically supplied in 100 and 50 pound catch weight coils. Additional weight increments may be available. Mar-Mac Industries, Inc. Premium Stainless Steel Merchant Coils may be produced to meet “Buy American” standards. The request for “Buy American” certification must be made in advance of production and shipment.

Chemical Requirements:

Mar-Mac Premium stainless steel merchant coils are produced using a 304 or 304L annealed stainless steel. Mill certifications can be supplied upon request.

Physical Requirements:

Tensile: 75,000psi to 115,000psi.

Wire Size: Typical sizes for Mar-Mac Premium merchant coils are 18, 16, 12, 10, and 9 gauges. Other sizes may be available upon request. The size tolerance for sizes 18 to 9 gauge is + or - .002” from the gauge standard.

Packaging Requirements:

Mar-Mac Premium stainless steel merchant coils will generally be provided, banded to a pallet, unless a tubular carrier is specified. Each bundle will be secured with four (4) wire ties.

Any additional questions in regard to Mar-Mac Industries, Inc. Premium stainless steel merchant coils can be directed to:

Tracy Gooding
Director of Technical Operations
Mar-Mac Industries, Inc.
(843) 335-5000